PCT





INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶:
C12N 11/02, 11/08, 11/10, 11/12 // (C12N 11/02, C12R 1:46, 1:225)

(11) International Publication Number:

WO 99/20745

(43) International Publication Date:

29 April 1999 (29.04.99)

(21) International Application Number:

PCT/KR98/00314

A1

(22) International Filing Date:

16 October 1998 (16.10.98)

(30) Priority Data:

1997/53312

17 October 1997 (17.10.97)

KR Tubil

(71) Applicant (for all designated States except US): IL YANG PHARM. CO., LTD. [KR/KR]; 24-5, Hawallgok-dong,

Sungbuk-gu, Seoul 136-130 (KR).

(72) Inventors; and

(75) Inventors/Applicants (for US only): KIM, Dong, Yeun [KR/KR]; Daerim Apt. #1–101, Bangyi 1–dong, Songpa–gu, Seoul 138–051 (KR). PARK, Dong, Woo [KR/KR]; Sang–a Apt. #7–507, 165, Ogeum–dong, Songpa–gu, Seoul 138–130 (KR). JEON, Hong, Ryeol [KR/KR]; Woomanjugong Apt. #408–804, Wooman–dong, Paldal–gu, Suwon–shi, Kyunggi–do 442–190 (KR).

(74) Agents: CHOI, Kyu, Pal et al.; 824-20, Yeoksam-dong, Kangnam-ku, Seoul 135-080 (KR).

Published

NL, PT, SE).

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(81) Designated States: CA, CN, JP, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC,

(54) Title: ENTERIC COATED MICROGRANULES FOR STABILIZING LACTIC ACID BACTERIA

(57) Abstract

The present invention relates to an enteric coated granule prepared by coating lactic acid bacteria—containing seed with a water—miscible coating material and then, if desired, subjecting the first coated product to the second coating with a controlled—release coating material.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL Albania ES Spain LS Lesotho SI Slovenia AM Armenia FI Finland LT Lithuania SK Slovakia AT Austria FR France LU Luxembourg SN Senegal AU Australia GA Gabon LV Latvia SZ Swaziland AZ Azerbaijan GB United Kingdom MC Monaco TD Chad BB Barbados GH Ghana MG Republic of Moldova TG Togo BB Barbados GH Ghana MG Madagascar TJ Tajikistan BE Belgium GN Guinea MK The former Yugoslav BF Burkina Faso GR Greece Republic of Macedonia TR Turkeenistan BG Bulgaria HU Hungary ML Mali TT Trinidad and Tobago BR Brazil IL Israel MN Mongolia UA Ukraine BR Brazil IL Israel MR Mauritania UG Uganda BR Brazil IL Israel MR Mauritania UG Uganda CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CCM Cameroon Republic of Korea PL Poland CCM Cameroon Republic of Korea PL Poland CC Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Licenta SG Singapore							•	11
ATT Austria FI Finland LT Lithuania SK Slovakia AT Austria FR France LU Luxembourg SN Senegal AU Australia GA Gabon LV Latvia SZ Swaziland AZ Azerbaijan GB United Kingdom MC Monaco TD Chad BA Bosnia and Herzegovina GE Georgia MD Republic of Moldova TG Togo BB Barbados GH Ghana MG Madagascar TJ Tajikistan BB Barbados GR Greece MK The former Yugoslav TM Turkmenistan BF Burkina Faso GR Greece Republic of Macedonia TR Turkey BG Bulgaria HU Hungary ML Mali TT Trinidad and Tobago BR Brazil IL Israel MN Mongolia UA Ukraine BY Belarus IS Iceland MN Mongolia UA Ukraine BY Belarus IS Iceland MW Malawi US United States of America CA Canada IT Italy MX Mexico UZ Uzbekistan CG Congo KE Kenya NE Niger VN Viet Nam CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CM Cameroon Republic of Korea PL Poland CC Cache d'Ivoire KP Democratic People's NZ New Zealand CC Cz Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden			ES	Spain	LS	Lesotho	CT.	01
ATT Austria FR France LU Luxembourg SN Senegal AU Australia GA Gabon LV Latvia SZ Swaziland AZ Azerbaijan GB United Kingdom MC Monaco TD Chad BA Bosnia and Herzegovina GE Georgia MD Republic of Moldova TG Togo BB Barbados GH Ghana MG Madagascar TJ Tajikistan BF Belgium GN Guinea MK The former Yugoslav TM Turkmenistan BF Burkina Faso GR Greece Republic of Macedonia TR Turkey BG Bulgaria HU Hungary ML Mali TT Trinidad and Tobago BR Brazil IL Israel MN Mongolia UA Ukraine BR Brazil II Israel MR Mauritania UG Uganda BR Blarus IS Iceland MW Malawi US United States of America CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CM Cameroon Republic of Korea PL Poland CC Cacce Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden			FI	Finland				
AU Australia GA Gabon LV Latvia SZ Swaziland AZ Azerbaijan GB United Kingdom MC Monaco TD Chad BA Bosnia and Herzegovina GE Georgia MD Republic of Moldova TG Togo BB Barbados GH Ghana MG Madagascar TJ Tajikistan BE Belgium GN Guinea MK The former Yugoslav TM Turkmenistan BF Burkina Faso GR Greece Republic of Macedonia TR Turkey BJ Benin IE Ireland MN Mongolia TT Trinidad and Tobago BR Brazil IL Israel MR Mauritania UG Uganda BR Brazil IL Israel MR Mauritania UG Uganda CA Canada IT Italy MY Malawi US United States of America CF Central African Republic JP Japan NE Niger VN Viet Nam CG Congo KE Kenya NL Netherlands YU Yugoslavia CI Côte d'Ivoire KP Democratic People's NZ New Zealand CN Cameroon Republic of Korea PL Poland CC Czech Republic LC Saint Lucia RO Romania CC Czech Republic LC Saint Lucia RO Romania DK Demmark LK Sri Lanka SE Sweden		Austria	FR	France				
AZ Azerbaijan GB United Kingdom MC Monaco TD Chad BA Bosnia and Herzegovina GE Georgia MD Republic of Moldova TG Togo BB Barbados GH Ghana MG Madagascar TJ Tajikistan BE Belgium GN Guinea MK The former Yugoslav TM Turkmenistan BF Burkina Faso GR Greece Republic of Macedonia TR Turkey BG Bulgaria HU Hungary ML Mali TT Trinidal and Tobago BR Brazil IL Israel MN Mongolia UA Ukraine BY Belarus IS Iceland MW Mauritania UG Uganda BY Belarus IS Iceland MW Malawi US United States of America CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PL Poland CC Cuba KZ Kazakstan RO Romania CC Cz Czech Republic LC Saint Lucia RU Russian Federation DK Demmark LK Sri Lanka SE Sweden		Australia	GA					•
BA Bosnia and Herzegovina BB Barbados GH Ghana MG Madagascar TJ Tajikistan GN Guinea. MK The former Yugoslav TM Turkmenistan GR Greece Republic of Macedonia TR Turkey BF Burkina Faso GR Greece Republic of Macedonia TR Turkey ML Mali TT Trinidad and Tobago BR Brazil BR Brazil BY Belarus CA Canada IT Italy MY Malawi CA Canada IT Italy MY Malawi CA Canada IT Italy MY Mexico UZ Uzbekistan CH Switzerland KG Kyrgyzstan CH Switzerland KG Kyrgyzstan CH Switzerland KG Kyrgyzstan CH Cameroon Republic of Korea PL Poland CH Cameron Republic of Korea PT Portugal CC Cz Czech Republic CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan SE Sweden	-	Azerbaijan .	GB	United Kingdom		· ·		
BB Barbados GH Ghana MG Madagascar TJ Tajikistan BF Belgium GN Guinea MK The former Yugoslav TM Turkmenistan BF Burkina Faso GR Greece Republic of Macedonia TR Turkey BJ Benin IE Ireland MN Mongolia UA Ukraine BR Brazil IL Israel MR Mauritania UG Uganda CA Canada IT Islay MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PL Poland CC Cz Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden		Bosnia and Herzegovina	GE					
BE Belgium GN Guinea MK The former Yugoslav TM Turkmenistan BF Burkina Faso GR Greece Republic of Macedonia TR Turkey BJ Benin IE Ireland MN Mongolia UA Ukraine BR Brazil IL Israel MR Mauritania UG Uganda CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CI Côte d'Ivoire KP Democratic People's NZ New Zealand CN China KR Republic of Korea PL Poland CC Czech Republic LC Saint Lucia RU Russian Federation CE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	BB	Barbados					_	
BF Burkina Faso GR Greece Republic of Macedonia TR Turkey BJ Benin IE Ireland MN Mongolia UA Ukraine BF Brazil IL Israel MR Mauritania UG Uganda BF Belarus IS Iceland MW Malawi US United States of America CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CM Cameroon Republic of Korea PL Poland CM Cameroon Republic of Korea PL Poland CC Cuba KZ Kazakstan RO Romania CC Czech Republic LC Saint Lucia RU Russian Federation DK Denmark LK Sri Lanka SE Sweden		Belgium	GN				_	
BG Bulgaria HU Hungary ML Mali TT Trinidad and Tobago BJ Benin IE Ireland MN Mongolia UA Ukraine BR Brazil IL Israel MR Mauritania UG Uganda CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CG Congo KE Kenya NL Netherlands YU Yugoslavia CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PL Poland CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DK Denmark LK Sri Lanka SE Sweden	BF	Burkina Faso		and the second s	WIK			
BJ Benin IE Ireland MN Mongolia UA Ukraine BR Brazil IL Israel MR Mauritania UG Uganda CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CI Côte d'Ivoire KP Democratic People's NZ New Zealand CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PL Poland CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	BG	Bulgaria			MT			
BR Brazil IL Israel MR Mauritania UG Uganda BY Belarus IS Iceland MW Malawi US United States of America CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CG Congo KE Kenya NL Netherlands YU Yugoslavia CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CI Côte d'Ivoire KP Democratic People's NZ New Zealand CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PL Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	BJ	Benin						
BY Belarus IS Iceland MW Malawi US United States of America CA Canada IT Italy MX Mexico UZ Uzbekistan CF Central African Republic JP Japan NE Niger VN Viet Nam CG Congo KE Kenya NL Netherlands YU Yugoslavia CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CI Côte d'Ivoire KP Democratic People's NZ New Zealand CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PT Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	BR	Brazil						-
CA Canada IT Italy MX Mexico US United States of America CF Central African Republic JP Japan NE Niger VN Viet Nam CG Congo KE Kenya NL Netherlands YU Yugoslavia CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CI Côte d'Ivoire KP Democratic People's NZ New Zealand CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PT Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	BY	Belarus						
CF Central African Republic JP Japan NE Niger VN Viet Nam CG Congo KE Kenya NL Netherlands YU Yugoslavia CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CI Côte d'Ivoire KP Democratic People's NZ New Zealand CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PT Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	CA	Canada						United States of America
CG Congo KE Kenya NL Netherlands YU Yugoslavia CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CI Côte d'Ivoire KP Democratic People's NZ New Zealand CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PT Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	CF	Central African Republic		•				Uzbekistan
CH Switzerland KG Kyrgyzstan NO Norway ZW Zimbabwe CI Côte d'Ivoire KP Democratic People's NZ New Zealand CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PT Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	CG			=		•		Viet Nam
CI Côte d'Ivoire KP Democratic People's NZ New Zealand CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PT Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	CH	Switzerland						Yugoslavia
CM Cameroon Republic of Korea PL Poland CN China KR Republic of Korea PT Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	CI	Côte d'Ivoire				•	ZW	Zimbabwe
CN China KR Republic of Korea PT Portugal CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	CM		141	Panublic of Varia				
CU Cuba KZ Kazakstan RO Romania CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	CN		KD					
CZ Czech Republic LC Saint Lucia RU Russian Federation DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden	CU							
DE Germany LI Liechtenstein SD Sudan DK Denmark LK Sri Lanka SE Sweden								
DK Denmark LK Sri Lanka SE Sweden		-						
EE Estania SE Sweden		-						•
ER Liberia SG Singapore						Sweden		
		LStoma	LK	Liberia	SG	Singapore		

WO 99/20745 PCT/KR98/00314

ENTERIC COATED MICROGRANULES FOR STABILIZING LACTIC ACID BACTERIA

TECHNICAL FIELD

The present invention relates to an enteric coated microgranule for optimally stabilizing lactic acid bacteria. In the present specification, the term "lactic acid bacteria" means the bacteria beneficial to health, which are present in human intestine and help to keep the peristalsis of intestine active.

BACKGROUND ART

The ingested lactic acid bacteria prevent the abnormal fermentation of food and activate the function of intestine, thereby improving the functional abnormality of intestine such as constipation, diarrhea, etc. and maintaining good care of health. Also, the addition of lactic acid bacteria to feedstuff can prevent the accumulation of gas, constipation, diarrhea, etc. caused by the abnormal fermentation inside the intestine of livestock which may result from the repetitive supply of the same feedstuff, which ultimately improves the quality of flesh and highly contributes to the development of dairy farming.

However, in spite of high usefulness and values of lactic acid bacteria, the actual use of lactic acid bacteria has many restrictions due to their acid-unstability. That is, since lactic acid bacteria are very unstable under pH 4, almost all the ingested lactic acid bacteria are destructed at the acidity of gastric juice (about pH 2). Therefore, only a trace amount of the ingested lactic acid bacteria (about one per million) can reach the intestine alive. As a result, much time and

expenses are required to make lactic acid bacteria efficiently exhibit their functions in human intestine.

In order to overcome such a problem, a way to increase the amount of lactic acid bacteria which reach the intestine by using morethan 10 times excess of bacteria has been proposed in the field of food and pharmaceutical industry. However, it is not a fundamental solution. but merely a very fragmentary and wasting, temporary remedy. Further, food containing microcapsules wherein lactic acid bacteria are mixed with fat, emulsifying agent and protective material and then encapsulated has recently been reported, the purpose of which is to increase the ratio of lactic acid bacteria arrived at the intestine by making the bacteria survive in gastric juice (see, Korean Patent Laid-open Publication No. 97-25405). However, according to the experimental result, it has been identified that upon ingestion of such encapsulated lactic acid bacteria their coating is disintegrated within 30 minutes regardless of the circumstance being gastric juice or intestinal juice. It can also be noted from other experiments that the commercially available lactic acid bacteria coated with gelatin as the coating base are not disintegrated for more than 10 hours in any circumstances without difference on the specificity to gastric juice or intestinal juice (see, Experimental Example 1). It appears that this is because the material used as the coating base for lactic acid bacteria is a conventional one which does not react sensitively to the property of the gastric or intestinal juice. Further, numerous organic solvent-based coating methods utilizing various polymers have been reported in the general pharmaceutical field (see, PCT/JP94/001675, Japanese Patent Appln. Nos. 91-235667, 92-364123, 92-41434, 93-186335, However, such coating techniques are not satisfactory 93-186336, etc.). to protect lactic acid bacteria from gastric juice. Particularly, if organic solvent is used as a solvent of the coated preparation or if the coating

process is carried out at a high temperature of more than 55%, the actual survival rate of lactic acid bacteria in human body is much less than the expected value.

On the other hand, it has been tried to develop variant strains of lactic acid bacteria, which have a high acid-resistance. However, this approach requires greater time and cost, and has worse effect than the coating methods.

DISCLOSURE OF INVENTION

The present inventors have intensively studied about enteric coating technique which gives some usable merits in view of the stability of lactic acid bacteria and in the economical view. As a result, we have found that when lactic acid bacteria are first coated with a specific water-miscible coating material and then, if desired, second coated with a conventional controlled-release coating material, the destruction of lactic acid bacteria during the procedure for preparing the coated granule can be greatly reduced and, furthermore, the coated granule capable of delivering lactic acid bacteria contained therein to the target organ in which lactic acid bacteria actually display their function, i.e. intestine, by safely protecting lactic acid bacteria from the attack of gastric juice can Thus, we have completed the present invention. be produced. present invention, since the coated granule contains active lactic acid bacteria in a high ratio and is very sensitive to acidity, the bacteria contained therein can survive under human gastric circumstance and the granule then can be disintegrated rapidly in the intestine.

Therefore, it is an object of the present invention to provide an enteric coated microgranule specially designed so as to display the

function of lactic acid bacteria in the intestine by optimally stabilizing lactic acid bacteria contained in the granule.

BEST MODE FOR CARRYING OUT THE INVENTION

The coated granule containing lactic acid bacteria according to the present invention is more specifically explained in below.

The coated granule containing lactic acid bacteria according to the present invention can be prepared by first coating the lactic acid bacteria-containing seed with a water-miscible coating material at low temperature and, if desired, then subjecting the first coated product to the second coating with a controlled-release coating material. In the present invention, the destruction of lactic acid bacteria during the procedure for preparation can be minimized by conducting the first coating with a water-miscible material at low temperature.

In the present invention, one or more strains beneficial to human being, which are selected from the group consisting of Streptococcus genus, Lactococcus genus, Leuconostoc genus, Pediococcus genus, Enterococcus genus, Lactobacillus genus and Bifidobacterium genus can be used as the lactic acid bacteria strain.

The water-miscible coating material which can be used for the first coating includes sodium alginate as the main ingredient of seaweed (e.g., brown seaweed) extract, alginic acid, polymethylmethacrylate [Eudragit L30D, Eudragit LS30D, Kollicoat MAE 3DP (manufactured by BASF Co.), etc.], wheat protein, soybean protein, methylcellulose (MC), hydroxypropylcellulose (HPC), hydroxypropylmethylcellulose [HPMC; pharma coat, aqua coat, etc.], polyvinylacetatephthalate [Sureteric;

manufactured by Colorcon Co.], gums, for example, guar gum, locust bean gum, xanthan gum, gellan gum, arabic gum, etc. Since these water-miscible coating materials are water-soluble or water- dispersible, it is advantageous that the first coating procedure can be conveniently carried out by using water as a solvent. This is very important in view of the fact that any organic solvent which is not only harmful to human body but also fatal to the stability of lactic acid bacteria is not used for the coating procedure, and therefore, the problem of removing the residual organic solvent is completely solved. This is a characteristic advantage of the present invention as distinct from the prior techniques which necessarily require the use of organic solvents to dissolve high-molecular substances as a coating material. In the present invention, sodium alginate is preferably used as the water- miscible first coating material. The reason is that since sodium alginate is water-soluble and its aqueous solution is neutral, it is much more advantageous for the stability of lactic acid bacteria.

The seed used for the coating procedure can be either lactic acid bacteria themselves or a mixture of lactic acid bacteria and one or more additive substances selected from the group consisting of starch, lactose, oligosaccharides, glycoalcohols, calcium gluconate, calcium lactate and gluconic acid. These additives are added for the purpose of diluting lactic acid bacteria in a desired ratio, activating only lactic acid bacteria while suppressing other bacteria strains, or improving the proliferation of lactic acid bacteria.

In the first coating procedure, the water-miscible coating material is preferably used in an amount of 1 to 80% by weight with respect to the seed.

Although the first coated granule of lactic acid bacteria as prepared above is sufficiently effective by itself, but it can be more effectively used after second coating with a conventional controlled-release coating material. Therefore, an enteric coated microgranule with both the first and second coatings is also included within the scope of the present invention.

As the second coating material, the controlled-release coating material, particularly an enteric coating material commonly used in pharmaceutical field; or a coating material for swelling such as carbopol or arabic gum; and other controlled-release coating materials can be used. More specifically, corn protein extract (described in USP/NF) and artificial processed materials thereof, such as for example, Zein-DP or prolamin, sodium alginate, alginic acid, polymethylmethacrylate, for example, Eudragit L30D, Eudragit LS30D, Kollicoat MAE 3DP (manufactured by BASF Co.), etc., shellac, hydroxypropylmethylcellulose phthalate (HPMCP), hydroxypropylmethylcellulose (HPMC), hydroxypropylmethylcelluloseacetatesuccinate (HPMCAS), carboxymethylcellulose (CMC), hydroxypropylcellulose (HPC), celluloseacetatephthalate (CAP), polyvinylacetatephthalate [Sureteric(Colorcon Co.)], ethylcellulose (EC), methylcellulose (MC), soybean protein or wheat protein (they are registered as Food Additives), chitin, chitinic acid, agar, carrageenan, pectin, carbopol, or gums, such as for example, guar gum, locust bean gum, xanthan gum, gellan gum, arabic gum, etc. can be mentioned. Among them, one or more selected from the group consisting of corn protein extract, hydroxypropylmethylcellulose phthalate (HPMCP) and shellac are preferably used as the second coating material.

In conducting the second coating procedure, one or more materials selected from the coating materials as mentioned above are used in an

amount of 1 to 95% by weight with respect to the first coated granule. Particularly, when the enteric coating material commonly used in the pharmaceutical field is used, it is used in an amount ranging from 1 to 40% by weight; or when other coating materials for swelling are used, it is used in the amount ranging from 30 to 95% by weight. The kind and amount of the coating material may be appropriately determined by a person skilled in the relevant technical field, considering the property of coating material and the purpose of using the coating material.

Contrary to the first coating wherein only water is used as a solvent for the protection of lactic acid bacteria, the second coating may use one or more various solvents selected from water, alcohol, acetone, acetonitrile, methylene chloride, ether, hexane, chloroform, 1,4-dioxane, tetrahydrofuran, dimethylsulfoxide, ethyl acetate and methyl acetate. In case the coating material is hardly dissolved in the solvent, if required, a pH regulator such as acetic acid, hydrochloric acid, phosphoric acid, various buffer solutions, citric acid, tartaric acid, malic acid, etc. can be used to adjust the pH to the desired range thereby improving the solubility of the coating material. This can be easily carried out by a person skilled in the relevant art.

When both of the first and second coatings are conducted, the coating materials used in the respective steps should be different from each other. If desired, one or more plasticizers selected from a group consisting of polyethyleneglycols, myvacet, propyleneglycol, glycerine, triethyl citrate, triacetin, cetyl alcohol and stearyl alcohol can be used in the first or second coating procedure. In this case, the plasticizer is preferably used in an amount of 1 to 50% by weight with respect to the coating material as used.

To optimally stabilize the lactic acid bacteria in preparing the

coated granule, the present invenors have utilized a process in which (a) the seed containing lactic acid bacteria is suspended and, at the same time, spray-coated with a coating-solution, or (b) the seed suspended in the coating-solution is dispersed into a chamber. Thus, the present invention can be carried out more preferably by applying such processes.

The coating process may be carried out by using a fluidized bed granulator, CF-granulator and the like, preferably a fluidized bed granulator (SFC-MINI, Freund co., Japan). When such a granulator is used, the temperature of the introduced air is preferably maintained in the range of 40 to 70°C. The temperature of granule in the granulator at each step should be kept more than 20°C to prevent the granule from absorbing moisture from the ambient atmosphere and coagulating with each other. Preferably, the temperature of granule is maintained from 25 to 55°C throughout the whole procedures since lactic acid bacteria may be destroyed at the temperature exceeding 55°C.

The present invention will be more specifically explained by the following examples and experimental examples. However, it should be understood that the examples are intended to illustrate but not to in any manner limit the scope of the present invention.

Example 1

(A) First Coating

Seed: Lactobacillus acidophilus:

Lactobacillus bifidus:

Streptococcus faecalis

= 1:1:1(w/w/w) mixture

250g

Coating-Solution:

Sodium alginate

3g

Water

300ml

(B) Second Coating

Seed: Coated granule according to (A)

253g

Coating-Solution:

Zein-DP(processed from corn protein extract)

50g

Cetanol

5g

80% Ethanol

500mℓ

Glycerine

 $5m\ell$

i) Preparation of first coated granule

Lactic acid bacteria were suspended in a fluidized bed granulator (SFC-MINI, Freund co., Japan) and, at the same time, spray-coated with the first coating-solution as given above. The operation conditions of the granulator were adjusted to the values given in the following Table 1. Particularly, the temperature of lactic acid bacteria-containing powder, that is the coated powder, in the granulator was carefully controlled not to deviate from the temperature ranging from 25 to 55°C.

ii) Preparation of second coated granule

The first coated granule according to the above procedure i) was suspended in a fluidized bed granulator (SFC-MINI, Freund co., Japan) and, at the same time, spray-coated with the second coating-solution consisting of Zein-DP and 80% ethanol. Glycerine was further added to the coating-solution as a plasticizer. The operating conditions of the granulator were adjusted to the values given in the following Table 1.

Particularly, the temperature of lactic acid bacteria-containing powder, that is the coated powder, in the granulator was carefully controlled not to deviate from the temperature ranging from 25 to 55°C.

Table 1

	First Coating	Second Coating
Temp. of Introduced Air(℃)	60	60
Temp. of Granule in granulator(℃)	30	35
Flow rate of Introduced Air(m³/min)	9	9
Flow rate of Excreted Air(m'/min)	10	10
Flow rate of Introduced Air / Slit (m'/min)	7	7
Flow rate of Introduced Air / Fluid (m³/min)	7	7
Spray rate of Coating-Solution (ml/min)	10	12
Flow rate of Sprayed Air(m'/min)	35	35
Rotation Number of Rotor(rpm)	300	300
Rotation Number of Agitator(rpm)	500	500
Rotation Number of Lump Breaker (rpm)	2500	1700
Spur Jet (on-off)	20 sec. each	20 sec. each

Example 2

The coated granule according to the present invention was prepared according to the same procedure as Example 1 except that materials as described below were used.

(A) First Coating

Seed: Lactobacillus acidophilus:

Lactobacillus bifidus:

Streptococcus faecalis

= 1:1:1(w/w/w) mixture

25g

Lactose

225g

Coating-Solution:

Sodium Alginate

3g

Water

300 ml

(B) Second Coating

Seed: Coated granule according to (A)

253g

Coating-Solution:

Liquid Shellac (Opaglos®; Colorcon Co.)

 $30 \text{m}\ell$

Zein-DP(processed from corn protein extract)

25g

Glycerine

5.0_{ml}

80% Ethanol

 $300 \mathrm{m}\ell$

Example 3

The coated granule according to the present invention was prepared according to the same procedure as Example 1 except that materials as described below were used.

(A) First Coating

Seed: Lactobacillus acidophilus:

Lactobacillus bifidus:

Streptococcus faecalis....

= 1:1:1(w/w/w) mixture

250g

Coating-Solution: Sodium Alginate

3g

Water

 $300 \text{m}\ell$

(B) Second Coating

Seed: Coated granule according to (A)

253g

Coating-Solution:

HPMCP.

50g

Ethanol/Acetone Mixture(1/1, v/v)

.700_{mℓ}

Example 4

The coated granule according to the present invention was prepared according to the same procedure as Example 1 except that materials as described below were used.

(A) First Coating

Seed: Lactobacillus acidophilus:

Lactobacillus bifidus:

Streptococcus faecalis

= 1:1:1(w/w/w) mixture

250g

Coating-Solution: Eudragit L30D

300ml

Water

150me

Propylene Glycol

9g

Example 5

The coated granule according to the present invention was prepared according to the same procedure as Example 1 except that materials as described below were used.

(A) First Coating

Seed: Lactobacillus acidophilus:

Lactobacillus bifidus:

Streptococcus faecalis

= 1:1:1(w/w/w) mixture 125g

Calcium Gluconate 125g

Coating-Solution: Sodium Alginate 3g

Water 300_{ml}

(B) Second Coating

Seed: Coated granule according to (A) 253g

Coating-Solution: Zein-DP(Processed from Corn protein extract)

30g

80% Ethanol 500m ℓ

Glycerine $5m\ell$

Example 6

The coated granule according to the present invention was prepared according to the same procedure as Example 1 except that materials as described below were used.

(A) First Coating

Seed: Lactobacillus acidophilus:

Lactobacillus bifidus:

Streptococcus faecalis

= 1:1:1(w/w/w) mixture			
Xylitol	· · · · · · · · · · · · · · · · · · ·	125g	
Coating-Solution:	Sodium Alginate	3g	
	Water	300 _m e	

(B) Second Coating

Seed: Coated gran	nule according to (A)	253g
Coating-Solution:	Chitin	25g
*** ***	Water	500 _m ℓ
	Triethyl Citrate	3g.
	Acetic Acid	q.s.
	(to control the pH v	value of solution
	to 2.5 to 3.0)	

Example 7

The coated granule according to the present invention was prepared according to the same procedure as Example 1 except that materials as described below were used.

(A) First Coating

Seed: Lactobacillus acidophilus:



Lactobacillus bifidus:

Streptococcus faecalis

= 1:1:1(w/w/w) mixture 125g

Galacto-oligosaccharide 125g

Coating-Solution : Sodium Alginate 3g

> Water 300me

(B) Second Coating

Seed: Coated granule according to (A) 253g

Coating-Solution: Carbopol 940(Carbomer[®] 940)

10g Water

500me

Example 8

The coated granule according to the present invention prepared according to the same procedure as Example 1 except that materials as described below were used.

(A) First Coating

Seed: Lactobacillus acidophilus:

Lactobacillus bifidus:

Streptococcus faecalis

= 1:1:1(w/w/w) mixture 125g

Calcium Gluconate 125g

Sodium Alginate Coating-Solution: 3g

> Water 300ml

(B) Second Coating

Seed: Coated gran	ule according to (A)	253g
Coating-Solution:	Soybean Protein	30g
	Water	500 _{mℓ}
	- (phosphate buffer, pH 7.	.2)
	Glycerine	5 _m e

Example 9

The coated granule according to the present invention was prepared according to the same procedure as Example 1 except that materials as described below were used.

(A) First Coating

Seed: Lactobacillus acidophilus:	
Lactobacillus bifidus:	. * (
Streptococcus faecalis	•
= 1:1:1(w/w/w) mixture	125g
Mannitol	125g
Coating-Solution: Sodium Alginate	3g
Water	300 _m l

(B) Second Coating

Seed: Coated gran	253g	
Coating-Solution:	20g	
	Water	500 _{mℓ}
	Glycerine	5 _{mℓ}

Experimental Example 1

In order to examine whether the coated granules prepared in Examples 1 to 9 exhibit any changes in artificial gastric juice and intestinal juice [which are prepared according to USP], the following in vitro experiments were conducted. Then, the results thus obtained were compared with those of commercially available products, Dr. Capsule (Binggrae Co.) and *Bifidus* strain original powder-1 (10⁸ times) (Cell Biotech. Co.).

First, 10g of each of coated lactic acid bacteria was stirred in $100_{
m m}\ell$ of artificial gastric juice for one hour at 50rpm and then the residue was transferred to $100_{
m m}\ell$ of artificial intestinal juice. The coated lactic acid bacteria were slowly stirred for 5 hours in artificial intestinal juice and then incubated (cuture medium: Elliker broth; curture condition: anaerobic, 37°C, 72 hours). Then, the disintegration degree of lactic acid bacteria was determined by checking the time when a spongy phase was macroscopically observed. In Table 2, the disintegration data in artificial intestinal juice means the time when 100% of the coated granule is disintegrated and the survival rate was calculated according to the following equation:

Survival rate =
$$\frac{A}{B} \times 100$$

In the above equation,

- A represents the number of lactic acid bacteria obtained by stirring for one hour in gastric juice and for 5 hours in intestinal juice and then incubating, and
- B represents the number of lactic acid bacteria obtained by stirring

for 5 hours only in intestinal juice and then incubating.

Each of the results represented in Table 2 is an average value of three runs.

Table 2.

Acid-resistance(survival rate) and disintegration data of coated lactic acid bacteria

	Disintegration		Survival	
	In artificial gastric	In artificial intestinal	Rate(%)	Remarks
* *	juice	juice		
	(one hour; pH 1.2)	(5 hours; pH 6.8)		
Example 1	No change	Within 3 hours	65	
Example 2	No change	Within 2 hours	43	
Example 3	No change	Within 2 hours	55	, i
Example 4	No change	Within 1 hour	35	
Example 5	No change	Within 3 hours	23	
Example 6	No change	Within 2 hours	31	
Example 7	No change	Within 1 hour	27	
Example 8	No change	Within 2 hours	25	
Example 9	No change	Within 2 hours		
Product A	No change	More than 5 hours	17	Gelatin coating
Product B	No change	Within 1 hour	3	

Note) Product A: Dr. Capsule (Binggre Co., Korea)

Product B: Pasteur VIP (Pasteur Co., Korea)

As can be seen from the results given in the above Table 2, the coated granule of lactic acid bacteria of the present invention exhibits a superior survival rate in artificial gastric juice and further, can be rapidly in disintegrated the intestine, in comparison with the Therefore, the coated granule of commercially available prior products. lactic acid bacteria as prepared according to the present invention is recognized as the optimal form which can regulate the in vivo activity of lactic acid bacteria in the best manner.

WHAT IS CLAIMED IS:

- 1. An enteric coated granule prepared by coating lactic acid bacteriacontaining seed with a water-miscible coating material.
- 2. The coated granule according to claim 1, wherein lactic acid bacteria is one or more selected from the group consisting of the strains belonging to *Streptococcus* genus, *Lactococcus* genus, *Leuconostoc* genus, *Pediococcus* genus, *Enterococcus* genus, *Lactobacillus* genus and *Bifidobacterium* genus.
- 3. The coated granule according to claim 1, wherein the water-miscible coating material is one or more selected from the group consisting of sodium alginate, alginic acid, polymethylmethacrylate, wheat protein, soybean protein, methylcellulose, hydroxypropylcellulose, hydroxypropylmethylcellulose, polyvinylacetate phthalate, guar gum, locust bean gum, xanthan gum, gellan gum and arabic gum.
- 4. The coated granule according to claim 3, wherein the water-miscible coating material is sodium alginate.
- 5. The coated granule according to claim 3 or 4, wherein the water-miscible coating material is used in an amount of 1 to 80% by weight with respect to the seed.
- 6. The coated granule according to claim 1, wherein the seed further contains one or more substances selected from the group consisting of starch, lactose, oligosaccharides, glycoalcohols, calcium gluconate, calcium lactate and gluconic acid.
- 7. The coated granule according to claim 1, wherein after coating

with a water-miscible coating material the coated granule is further coated with a controlled-release coating material.

- 8. The coated granule according to claim 7, wherein controlled-release coating material is one or more selected from the group consisting of corn protein extract and processed materials thereof, sodium alginate, alginic acid, polymethylmethacrylate, shellac, hydroxypropylmethylcellulosephthalate, hydroxypropylmethylcellulose, hydroxypropylmethylcellulose acetate succinate, carboxymethycellulose, hydroxypropylcellulose, celluloseacetatephthalate, polyvinylacetatephthalate, ethylcellulose, methylcellulose, soybean protein, wheat protein, chitinic acid, agar, carrageenan, pectin, carbopol, guar gum, locust bean, gum, xanthan gum, gellan gum and arabic gum.
- 9. The coated granule according to claim 8, wherein the controlled-release coating material is one or more selected from the group consisting of corn protein extract, hydroxypropylmethylcellulosephthalate and shellac.
- 10. The coated granule according to claim 8 or 9, wherein the controlled-release coating material is used in an amount of 1 to 95% by weight with respect to the granule first coated with a water-miscible coating material.
- 11. The coated granule according to claim 7, wherein one or more solvents selected from the group consisting of water, alcohol, acetone, acetonitrile, methylene chloride, ether, hexane, chloroform, 1,4-dioxane, tetrahydrofuran, dimethylsulfoxide, ethyl acetate and methyl acetate are used for coating with a controlled-release coating material.
- 12. The coated granule according to claim 1 or 7, wherein one or

more plasticizers selected from the group consisting of polyethyleneglycols, myvacet, propyleneglycol, glycerine, triethyl citrate, triacetin, cetyl alcohol and stearyl alcohol are mixed with the coating material.

- 13.— The coated granule according to claim 12, wherein the plasticizer is used in an amount of 1 to 50% by weight with respect to the coating material.
- 14. The coated granule according to claim 1 or 7, wherein the coating procedure is carried out at the temperature ranging from 20 to $55 \, \text{°C}$.

A. CLAS	SIFICATION OF SUBJECT MATTER	•			
IPC ⁶ :	C 12 N 11/02,11/08,11/10,11/12 /	(C 12 N 11/02; C 12 R 1:	46,1:225)		
	International Patent Classification (IPC) or to both nati		/å.		
B. FIELD	OS SEARCHED				
Minimum doc	cumentation searched (classification system followed by cl	assification symbols)			
IPC ⁶ :	C 12 N 11/02,11/08,11/10,11/12		,		
Documentation	on searched other than minimum documentation to the exte	ent that such documents are included in the	fields searched		
Electronic dat	ta base consulted during the international search (name of	data base and, where practicable, search to	erms used)		
WPI, E	PODOC, PAJ				
C. DOCUN	MENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where app	ropriate, of the relevant passages	Relevant to claim No.		
х	Patent Abstracts of Japan, Vol.1 JP 62-201 823 A (FREUNT IND. CO. 19 February 1988 (19.02.88).		1-3		
A	Database WPI, week 9748, London: Ltd., AN 97-513517, CN 1 124 773 TRADITIONAL CHINESE MEDICI), abs	B A (HUNAN COLLEGE	1 🔭		
		*			
;					
	·	•	·		
	ω				
			<u> </u>		
	er documents are listed in the continuation of Box C.	See patent family annex.			
"A" docum to be o	l categories of cited documents: ent defining the general state of the art which is not considered if particular relevance	"T" later document published after the inte date and not in conflict with the appl the principle or theory underlying the	ication but cited to understand invention		
filing o	ent which may throw doubts on priority claim(s) or which is	"X" document of particular relevance; the considered novel or cannot be consisted when the document is taken along	dered to involve an inventive		
special	o establish the publication date of another citation or other I reason (as specified) sent referring to an oral disclosure, use, exhibition or other	"Y" document of particular relevance; the considered to involve an inventive combined with one or more other sucl being obvious to a person skilled in	step when the document is documents, such combination		
"P" docum	deling do louis to a person stillier in the en				
Date of the actual completion of the international search Date of mailing of the international search representation of the internation of the international search representation of the internation of the i					
01°	February 1999 (01.02.99)	16 February 1999 (16.02.99)		
	mailing address of the ISA/ an Patent Office	Authorized officer Wolf			
	rkt 8-10; A-1014 Vienna No. 1/53424/535	Telephone No. 1/53424/436	·		

Form PCT/ISA/210 (second sheet) (July 1998)

